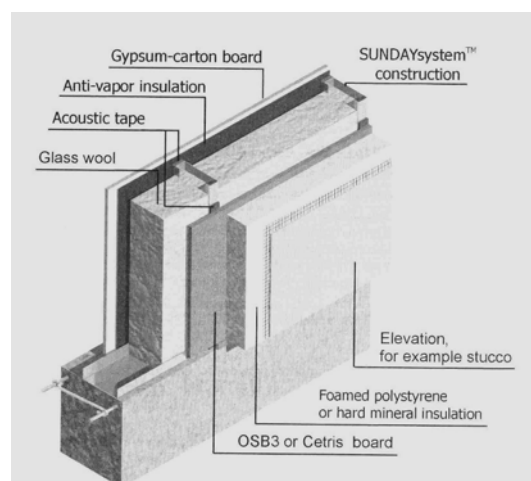


The advantages of an extension built in light steel framing are:

- the lightness of construction – the light steel frame adds less than 10% additional weight to the foundations and bearing walls
- a limited period of heavy construction equipment usage
- no wet work – a dry-assemble technology
- a short period of construction;
- a light steel structure makes it possible to apply any façade as well as any internal wall finish
- reduced disturbance during construction work

Applied technology: SUNDAYsystem™



Cross-section of external wall



Roof-top extension during construction



Renovated building showing its 2 new floors

Construction Details:

The external walls are made of light steel sections (C 90 or C 140 C-shaped profiles), spaced at 600 mm, placed at their top and bottom in U 90 or U 140 U-shaped profiles.

Wall panels, assembled in the factory, provide for window and doorway openings, and include special lintels. Finishing of internal surfaces of steel wall panels was made using gypsum boards. For external walls, on impregnated OSB board with PE vapour membrane, 80 mm of mineral wool was placed, and covered by “Reynobond” aluminium composite panels with polyethylene filling. An additional layer of thermal insulation of thickness equal to the depth of the steel profile was placed within the wall panels.

For the floors, C 90 and C 140 C-shaped profiles, as well as the U 90 and U 140 U-shaped profiles are used, in various

configurations. The typical spacing of the floor members is 600 mm.

Floor finishing was made from PVC lining on the base of gypsum-fibre board “Fermacell” separated by 10 mm of mineral wool layer of OSB board. Suspended ceilings of gypsum board with aluminium frame were used.

The load-bearing structure of the roofs comprises steel trusses made of the C 90 and C 140 C-shaped profiles. Truss joints are covered with metal sheets on both sides. Connections are made with the use of sheet-metal screws. Bracing of the roof structure is also made by C 140 or C 90 C-shaped profiles. The typical roof girder spacing is also 600 mm. An external waterproof layer made of “Rhenofol CV” roof membrane on 10 mm of “Braas” glass fibre fabric was used.